

Date: Tuesday, 8/14/2007 6:26:51 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PACKER
Job Number	: 33884		
Estimate Number	: 10225		
P.O. Number	: <i>N/A</i>	Part Number	: D2150
This Issue	: 8/14/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2150 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 32199	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/21/2007 Qty: 50 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est C 00.11.27 Re-format (mpp 2101) EC Est Rev:D 06-08-23 Now on Waterjet JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.3125 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040)

Batch: *M103039 IB 07-08-14*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2150

Dwg Rev: *A*Prog Rev: *A**IB 07-08-14*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*IB 07-08-14*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/08/14

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

ml 07/08/20 XSD

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 33884

Part Number: D2150

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



50X

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-H

07/08/22

7.0 POWDER COATING

POWDER COATING



M/05068

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

FL

07/08/24

50

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



50X

Comment: INSPECT POWDER COAT

M-H

07/08/25

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5717

07/08/27

50

10.0 QC21

FINAL INSPECTION/W/O RELEASE



50

Comment: FINAL INSPECTION/W/O RELEASE

07/08/27

Job Completion

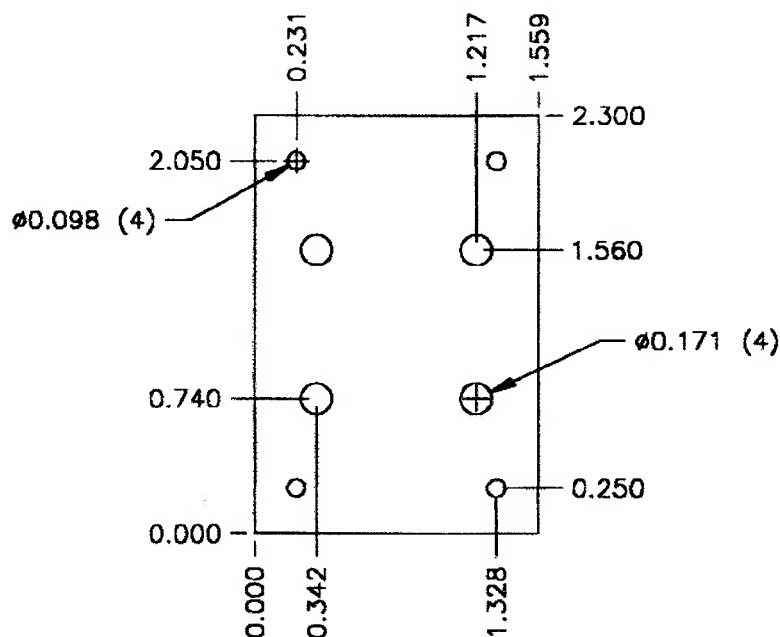


07/08/27



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2150	REV. A SHEET 1 OF 1
DATE 95:05:01		TITLE PACKER	SCALE 1:1

RELEASED
96/06/13 B.W.



MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS